



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5076-5
Job Sheet 187603



Part No: D5076-5

Job Qty: 2 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5076 REV.B IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op. No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	12/12/18	12/12/18	0.00	0.32	Waterjet - Flow		SC 12/12/18
110	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC2 Waterjet-2		SC 12/12/18
120	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC8-5		38 DAS
130	Brake NC	2 pcs	12/12/18	12/12/18	0.06	0.17	Brake NC 1		DAS 9-89 30
140	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC5		38 9-89
150	HandFinish	2 pcs	12/12/18	12/12/18	0.00	0.16	HandFinish1		D.R. 12/12/18
160	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC7-4		38
170	Packaging	2 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-2	5/6/14	DEC 21 2018
180	QC21-SA	2 Ea	12/12/18	12/12/18	0.00	0.00	QC21		6 9-89

Part Op 100 - 1- Cut as per Dwg Dwg Rev: B Prog Rev: B 2- Deburr
Descriptions: 130 - C'sink holes as per dwg

DAS
21
9-89

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.7500 sf (.375 ea)	100-Waterjet - Flow - 1	5018292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	1	150	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 10:31 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		 Completed By _____ Id / Supervisor _____ QA Coordinator _____ Part: D5076-5 Job No: 187603 Serial No/Batch: S136202 Revision: B Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/10/18 Container No: S136202 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/F ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Bumpy surface ☐ Marks/Chatter ☐ Mislabeled ☐ Drill Holes ☐ Fit/Function		☐ Dimensioned Wrong ☐ Hole Tolerance ☐ Missing ☐ Lost/Missing ☐ Misread ☐ Out of Sequence ☐ Off-set/Set-up			
Other/Details:					

